



CP01-N0019

ABS

20% Glass Fiber Reinforcement

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Physical	Method	Typical Value	Units
Specific Gravity	ASTM D792	1.19	
Mold Shrink, Flow: 0.125 in	ASTM D955	0.003	in/in

Impact

Notched Izod Impact (.125 in) 73°F	ASTM D256	1.2	ft-lbs/in
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Mechanical

Tensile Strength @ Yield	ASTM D638	10,400	psi
Tensile Elongation @ Break	ASTM D638	5.0	%
Flexural Strength @ Yield	ASTM D790	16,500	psi
Flexural Modulus	ASTM D790	800,000	psi

Thermal

Deflection Temperature Under Load 264 psi	ASTM D648	218	°F
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Information provided is based on typical values from reliable procedures. Values are based on natural or black materials unless otherwise noted. No guarantees or warranties of any kind are expressed or implied. Users are responsible for determining the suitability of the product for their intended application.

Recommended Processing Parameters

Drying Temperature	175°F
Drying Time	3.0 - 4.0 Hours
Suggested Maximum Moisture Content	0.10%
Rear Temperature	450 - 480 °F
Middle Temperature	460 - 490 °F
Front Temperature	470 - 490 °F
Processing (Melt) Temperature	460 - 490 °F
Mold Temperature	140 - 180 °F

CPPT recommended processing parameters are meant to serve as guidelines only and are not intended to be used for specification purposes. Conditions should be adjusted to optimize material performance with the equipment part design and tooling.