



**CP54-N0002**

**Polycarbonate / PET Alloy**

Good Chemical Resistance, Good Dimensional Stability

5401 N Hwy 41 / Suite 1000 Evansville, IN 47711 • Phone: 812.426.1350 • FAX: 888.855.3671 • www.cpptech.com

Physical	Method	Typical Value	Units
Specific Gravity	ASTM D792	1.22	
Mold Shrink, Linear Flow (.125 in)	ASTM D955	0.008	in/in

**Impact**

Notched Izod Impact (.125 in) 73°F	ASTM D256	14.0	ft-lbs/in
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**Mechanical**

Tensile Strength @ Yield	ASTM D638	7,600	psi
Tensile Elongation @ Break	ASTM D638	>100	%
Flexural Strength	ASTM D790	12,000	psi
Flexural Modulus	ASTM D790	330,000	psi

**Thermal**

Deflection Temperature Under Load			
.250 in, 66 psi	ASTM D648	260	°F
.250 in, 264 psi	ASTM D648	245	°F

Information provided is based on typical values from reliable procedures. Values are based on natural or black materials unless otherwise noted. No guarantees or warranties of any kind are expressed or implied. Users are responsible for determining the suitability of the product for their intended application.

**Recommended Processing Parameters**

Drying Temperature	225°F
Drying Time	4.0 - 6.0 Hours
Suggested Maximum Moisture Content	0.02%
Rear Temperature	470 - 520 °F
Middle Temperature	480 - 530 °F
Front Temperature	490 - 540 °F
Nozzle Temperature	480 - 530 °F
Processing (Melt) Temperature	490 - 540 °F
Mold Temperature	150 - 200 °F

CPPT recommended processing parameters are meant to serve as guidelines only and are not intended to be used for specification purposes. Conditions should be adjusted to optimize material performance with the equipment part design and tooling.