



CP54-N0001

Polycarbonate / PET Alloy

Good Chemical Resistance, Impact Modified for Low Temp Impact

UV Stabilized, w/ Release

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Physical	Method	Typical Value	Units
Melt Flow (250°C / 5.0 kg)	ASTM D1238	10.0	g/10 min
Specific Gravity	ASTM D792	1.21	
Mold Shrink, Linear Flow (.125 in)	ASTM D955	0.009	in/in

Impact

Notched Izod Impact (.125 in)			
73°F	ASTM D256	14.0	ft-lbs/in
-40°F	ASTM D256	8.0	ft-lbs/in

Mechanical

Tensile Strength @ Yield	ASTM D638	7,600	psi
Tensile Elongation @ Break	ASTM D638	>100	%
Flexural Strength	ASTM D790	11,500	psi
Flexural Modulus	ASTM D790	320,000	psi

Thermal

Deflection Temperature Under Load			
.250 in, 66 psi	ASTM D648	230	°F
.250 in, 264 psi	ASTM D648	210	°F

Information provided is based on typical values from reliable procedures. Values are based on natural or black materials unless otherwise noted. No guarantees or warranties of any kind are expressed or implied. Users are responsible for determining the suitability of the product for their intended application.

Recommended Processing Parameters

Drying Temperature	225°F
Drying Time	4.0 - 6.0 Hours
Suggested Maximum Moisture Content	0.02%
Rear Temperature	470 - 520 °F
Middle Temperature	480 - 530 °F
Front Temperature	490 - 540 °F
Nozzle Temperature	480 - 530 °F
Processing (Melt) Temperature	490 - 540 °F
Mold Temperature	150 - 200 °F

CPPT recommended processing parameters are meant to serve as guidelines only and are not intended to be used for specification purposes. Conditions should be adjusted to optimize material performance with the equipment part design and tooling.