



**CP52-N0003**

**Polycarbonate / ASA Alloy**

High Impact, High Heat, Excellent Weatherability

5401 N Hwy 41 / Suite 1000 Evansville, IN 47711 • Phone: 812.426.1350 • FAX: 888.855.3671 • www.cpptech.com

Physical	Method	Typical Value	Units
Melt Flow @ 260°C / 5.0kg	ASTM D1238	18	g/10 min
Specific Gravity	ASTM D792	1.14	
Mold Shrink, Linear Flow (.125 in)	ASTM D955	0.006	in/in

**Impact**

Notched Izod Impact (.125 in)			
73°F	ASTM D256	10.0	ft-lbs/in
-22°F	ASTM D256	3.5	ft-lbs/in

**Mechanical**

Tensile Strength @ Yield	ASTM D638	9,100	psi
Tensile Elongation @ Break	ASTM D638	25	%
Flexural Strength	ASTM D790	14,000	psi
Flexural Modulus	ASTM D790	372,000	psi

**Thermal**

Deflection Temperature Under Load			
.125 in, 66 psi	ASTM D648	240	°F
.125 in, 264 psi	ASTM D648	216	°F

Information provided is based on typical values from reliable procedures. Values are based on natural or black materials unless otherwise noted. No guarantees or warranties of any kind are expressed or implied. Users are responsible for determining the suitability of the product for their intended application.

**Recommended Processing Parameters**

Drying Temperature	200°F
Drying Time	3.0 - 4.0 Hours
Suggested Maximum Moisture Content	0.04%
Rear Temperature	440 - 470 °F
Middle Temperature	450 - 480 °F
Front Temperature	460 - 490 °F
Nozzle Temperature	450 - 490 °F
Processing (Melt) Temperature	480 - 510 °F
Mold Temperature	130 - 170 °F

CPPT recommended processing parameters are meant to serve as guidelines only and are not intended to be used for specification purposes. Conditions should be adjusted to optimize material performance with the equipment part design and tooling.